



INSTALLATION & USER'S GUIDE

TorqDrive[®] Clutch Pack

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OVERVIEW

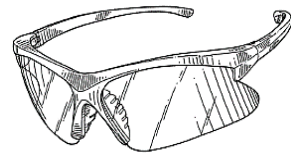
This guide shows you how to replace your OE (Original Equipment) or “stock” clutch pack with your new Rekluse TorqDrive[®] clutch pack. This clutch pack is designed specifically for your bike. The following parts are replaced:

- OE drive plates
- OE friction disks
- Pressure plate springs

INSTALLATION TIPS






- Read the separate included Safety Information document before operating the vehicle with the product installed.
- Read this entire document before performing any steps.

- If you install this product for a customer or another person, instruct them to read the **Safety Information** document and the **Installation and User Guide** before operating the bike with the product.



- Protect eyes and skin – wear safety glasses and work gloves.
- Lay the motorcycle on its left side when replacing the clutch. This makes working on the clutch easier and eliminates the need to drain the oil. Catch any fuel that may drain from the bike.
- Use the torque values listed in the instructions. Otherwise, use the torque specifications found in your OE service manual.
- For optimal clutch performance Rekluse recommends using fresh, clean oil that **meets JASO-MA** oil rating requirements.
- **This clutch pack is not legal to race with in the AMA Limited or Stock class.**

TOOLS NEEDED

	 <p>8 mm</p>		
<p>Fluid Catch Container</p>	<p>8 mm Socket</p>	<p>5 mm Allen Wrench</p>	<p>Torque Wrench</p>
			
<p>Pick</p>			

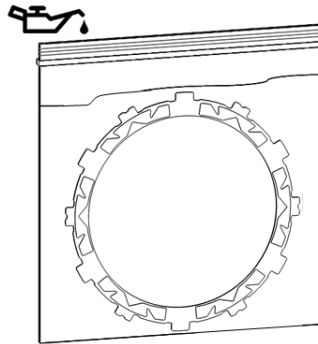
INCLUDED PARTS

The parts included in the kit depend on the bike model. See the **Setup Sheet at the back of this manual** for a list of included parts and illustration.

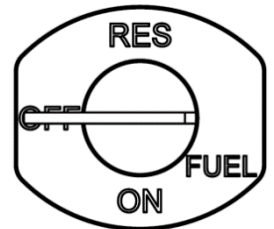
You can also visit our website at www.rekluse.com/support for a full parts fiche illustration and part numbers.

DISASSEMBLE THE CLUTCH

1. Soak the Rekluse friction disks in new oil for at least 5 minutes. Make sure the friction disks are coated on both sides.



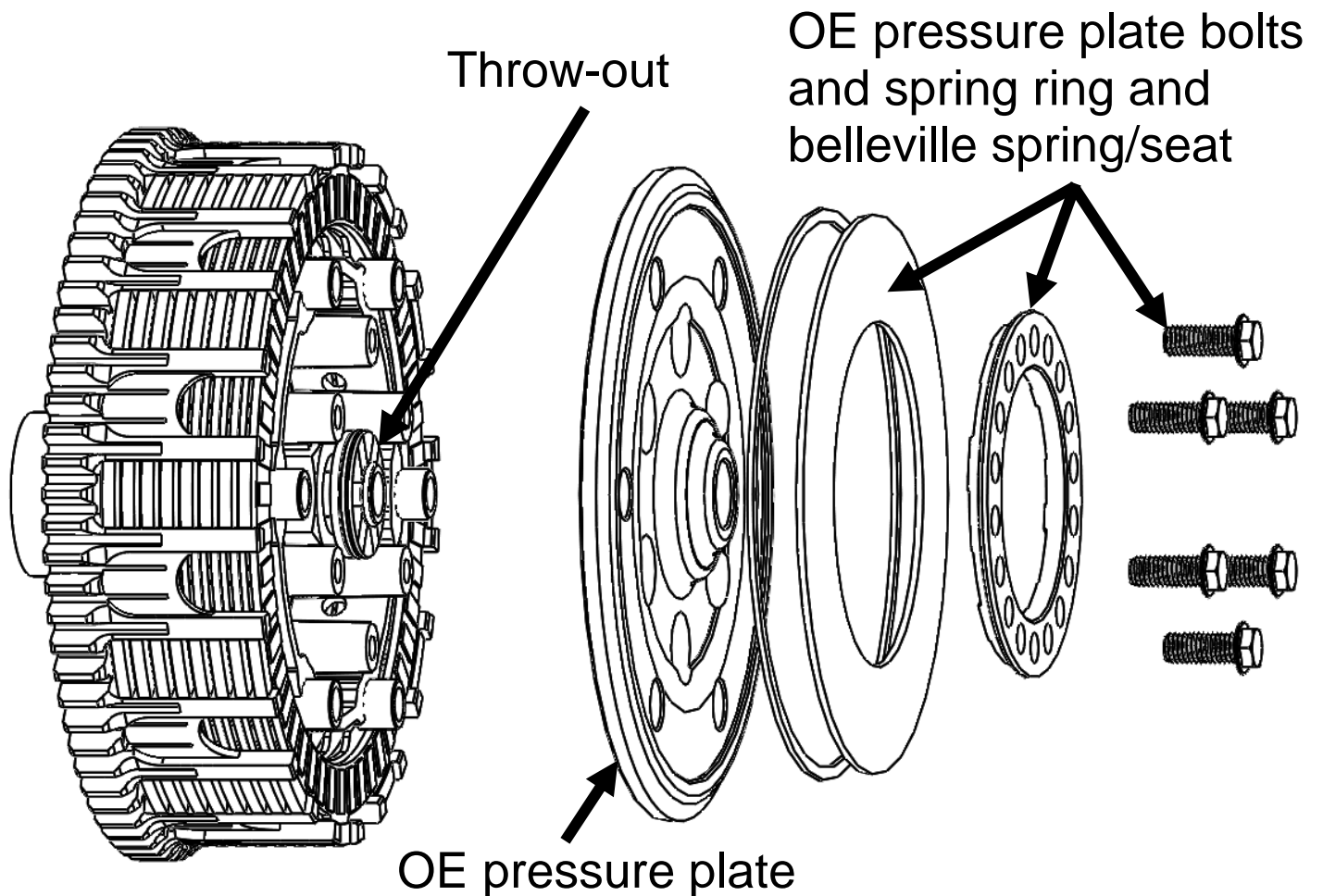
2. If applicable, turn the fuel petcock to “OFF.”



3. Lay the bike on its left side. Catch any fluids that might drain into a suitable container.



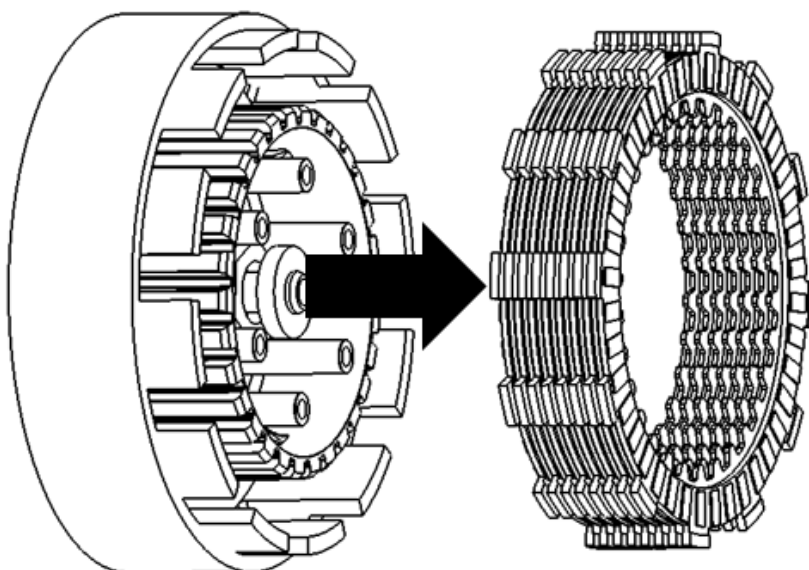
4. Remove the OE clutch cover. Set aside. It will be reused.
5. Use a 8 mm socket to remove the OE pressure plate bolts, spring ring, and belleville spring. Set these aside. They will be reused.



6. Remove the OE pressure plate.

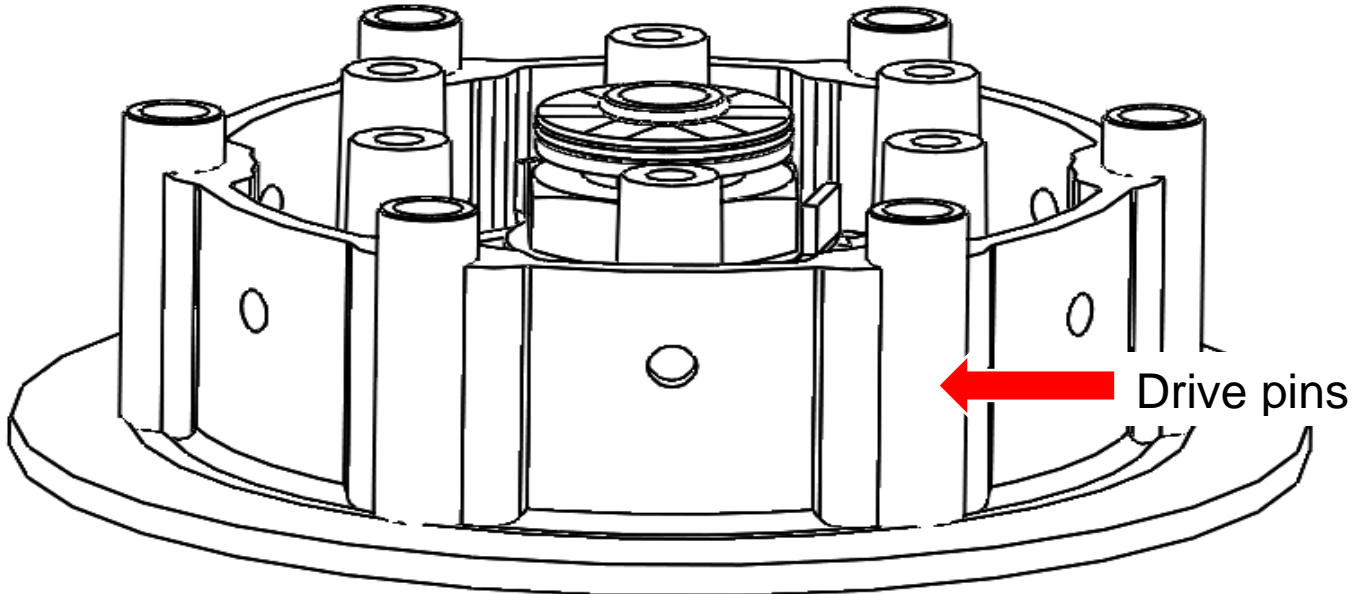
Note: *Throw-out washers can stick to the back of the pressure plate. Be sure to reinstall any throw-out washers back onto the throw-out.*

7. Remove the clutch pack.



⚠ CAUTION

If your bike uses pin hubs, be careful the drive pins do not fall into the engine while disassembling.



CLUTCH PACK INSTALLATION

Notes for clutch pack installation

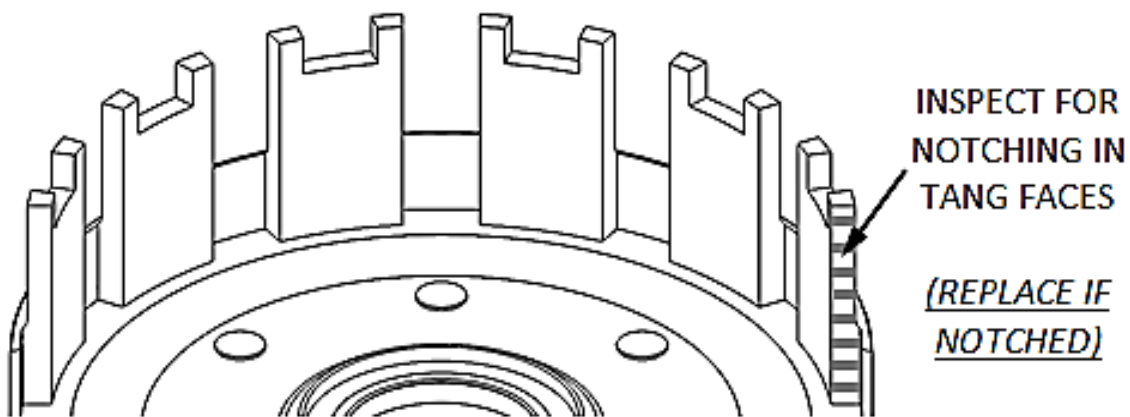
- Some friction disks are marked with a small colored dot. This mark is used for processing and can be ignored.
- Some OE basket have “half slots” at the top of the basket tangs. Rekluse products require the entire clutch pack be installed into the MAIN (deeper) basket slots. Do not use the “half slots.” See the following picture for reference.



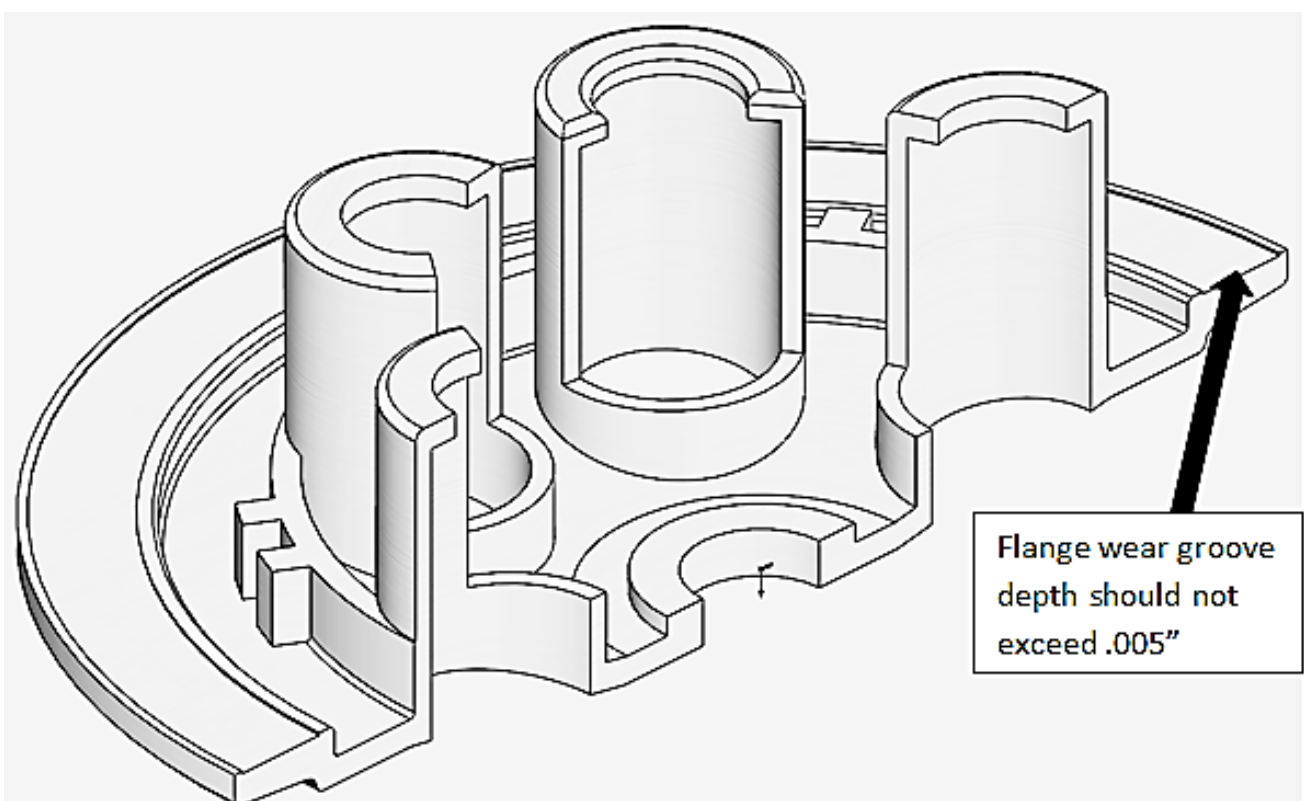
- Inspect the clutch basket for damper and/or spring play. Inspect the clutch basket for notching. Do not install sleeves or use product with a notched basket. Notched basket tang faces can cause the sleeves to break. Do not use baskets that have been filed, machined, or modified on the tangs. Replace basket if necessary.

⚠ WARNING

Failure to inspect the basket and replace if necessary could result in death, serious injury, and/or property damage.



- *Inspect your OE center hub and pressure plate flanges for excess wear. If wear is visible use a drop gauge to verify that the wear across the flange does not exceed .005" (.12mm).*



Install Clutch Pack

1. Install the Rekluse clutch pack. The clutch pack varies depending on the bike model. See *the **Setup Sheet** located at the back of the manual for the proper clutch pack configuration.*

Note: *Ensure that the drive plates are properly indexed on the pins in the small cutout not the large cutout.*

2. Reinstall the pressure plate, spring seat, belleville spring, spring ring, and bolts. Using a torque wrench, tighten the pressure plate bolts to 7.4 ft-lb (10 N-m) per OE specifications.
3. Torque the pressure plate bolts in small increments in a star pattern to OE specifications.
4. Install the supplied clutch cover spacing gasket if included in your kit. If none is supplied, simply reuse your OEM sealing gasket. Reinstall the clutch cover, then reinstall the cover bolts.
5. Torque the bolts in small increments in a star pattern before tightening the bolts to to OE specifications.

BREAK-IN

- Break-in will occur over the first 1-2 hours of use, depending on the rider. During break-in more clutch drag may occur than normal.
- It is recommended to do an oil change after 1-2 hours of riding to drain any excess clutch debris that occurred from break-in.

Note: 4 strokes only: It is normal for some clutch debris to be produced during break in. Following break-in, remove and inspect the OE oil filter. Clean or replace it if necessary. Remove and inspect any additional oil screens for clutch debris and clean or replace if necessary.

TROUBLESHOOTING

Clutch Drag:

- Cold Drag Only – If drag occurs only while the bike is cold, oil is the most likely cause. Be sure to warm up the bike before riding/racing. Use of new or lighter weight oil can help to minimize cold drag.
- Hot and Cold Drag –Check for any warped steel drive plates or frictions in the clutch pack, or other signs of wear caused by extreme heat.

Clutch Slip:

- If clutch slip occurs, inspect the clutch for signs of wear or heat.
- Check clutch lever free play.

MAINTENANCE

Rekluse clutches are built using high quality materials but do wear based on the rider's use, type of terrain, and natural wear and tear. Clutch longevity and performance is greatly increased with clean oil and other bike factors that reduce engine heat.

- Check clutch lever free play.
- Inspect all of your clutch parts at regular maintenance intervals for signs wear or excessive heat, and replace components as necessary. Clutch wear is dependent on the riders use.
- Inspect and replace basket sleeves if they appear to be notched from friction disks.
- Keep up with regular oil changes as per the bike manufacturer's recommendations. Clutch performance and longevity depend on clean oil.
- For optimal clutch performance Rekluse recommends using fresh, clean oil that **meets JASO-MA** oil rating requirements.

- Repeat the break-in procedure anytime you replace the friction disks. Always soak friction disks in new oil for at least 5 minutes before installing.

Disk inspection examples

When inspecting the clutch pack, the following pictures can be used as a reference. **These are best viewed in color at www.rekluse.com/support.**

Drive Plates – If the clutch pack is getting high amounts of heat, purple, blue, or black color can be seen on the drive plate teeth. See pictures below. Not all drive plates look the same and may look different than pictured.



Normal Heat

High Heat
(Blue)

Excessive Heat
(Black)

Friction Disks – Due to the dark color of the friction material, the friction disks will appear almost black as soon as they are put in oil. During inspection, look for glazing of the friction material. Glazing will appear shiny and feel like glass, even after oil is cleaned from the friction disk. Not all friction disks look the same and may look different than pictured.



Normal
Friction



Glazed
Friction

NEED ADDITIONAL HELP?

Website

www.rekluse.com/support

Frequently asked questions

www.rekluse.com/faq

Support Videos

www.rekluse.com/support/videos

Phone

(208) 426-0659

Technical Support

Contact Technical Support for questions related to product installation, tuning, and performance.

Hours:

Monday thru Friday: 8:00 a.m. - 5:00 p.m.

Mountain Time zone

Email: tech@rekluse.com

Customer Service

Contact Customer Service for additional product information, orders, and returns.

Hours:

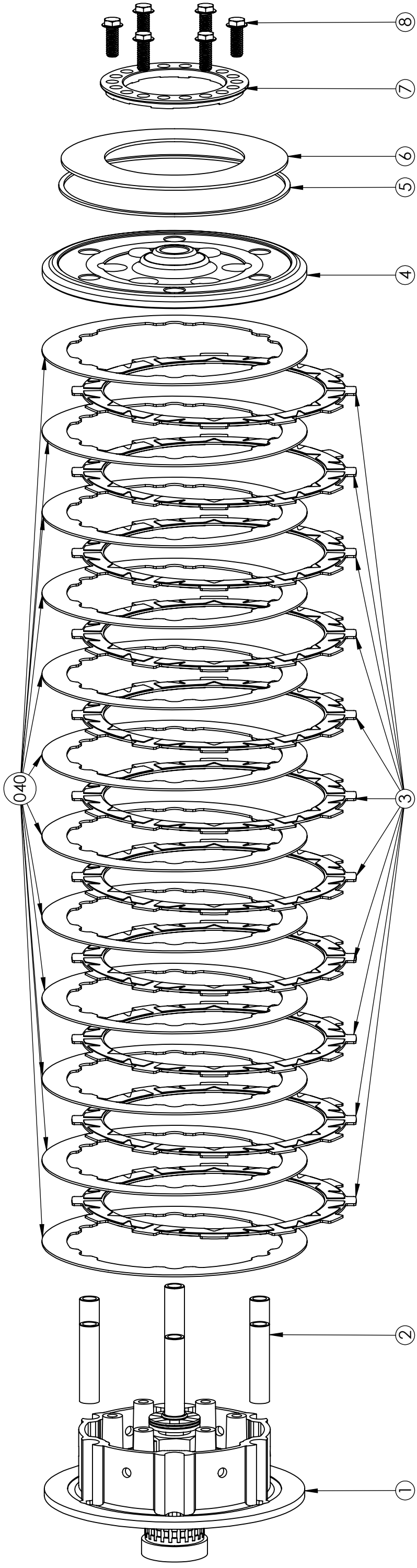
Monday thru Friday: 8:00 a.m. - 5:00 p.m.

Mountain Time zone

Email: customerservice@rekluse.com



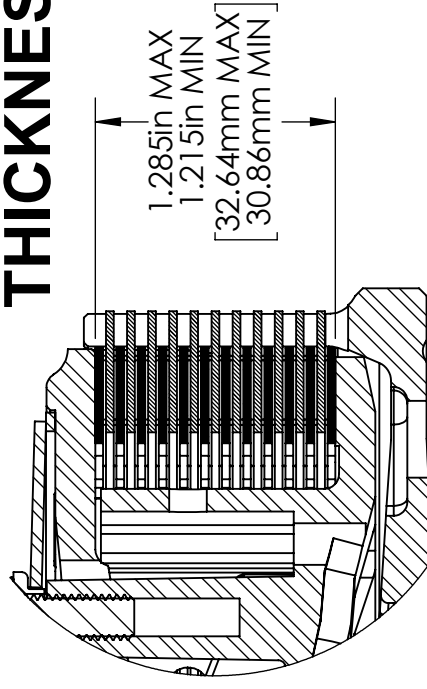
SETUP SHEET 198-2802122



SERVICE LIMITS

COMPONENT	STANDARD	SERVICE LIMIT
TORQDRIVE FRICTION	.068-.072in 1.73-1.83mm	.065in 1.65mm

CLUTCH PACK THICKNESS



DETAIL A
SCALE 1 : 1

COMPONENTS

ITEM NO.	DESCRIPTION	QTY.
1	OE HUB	1
2	OE DRIVE PIN	6
3	TORQDRIVE FRICTION 0.070" (1.8mm)	11
4	OE PRESSURE PLATE	1
5	OE SPRING SEAT	1
6	OE PRESSURE PLATE SPRING	1
7	OE SPRING RING	1
8	OE PRESSURE PLATE SCREW	6
040	DRIVE PLATE 0.040" (1mm)	12